



# BMW SE 14 BC

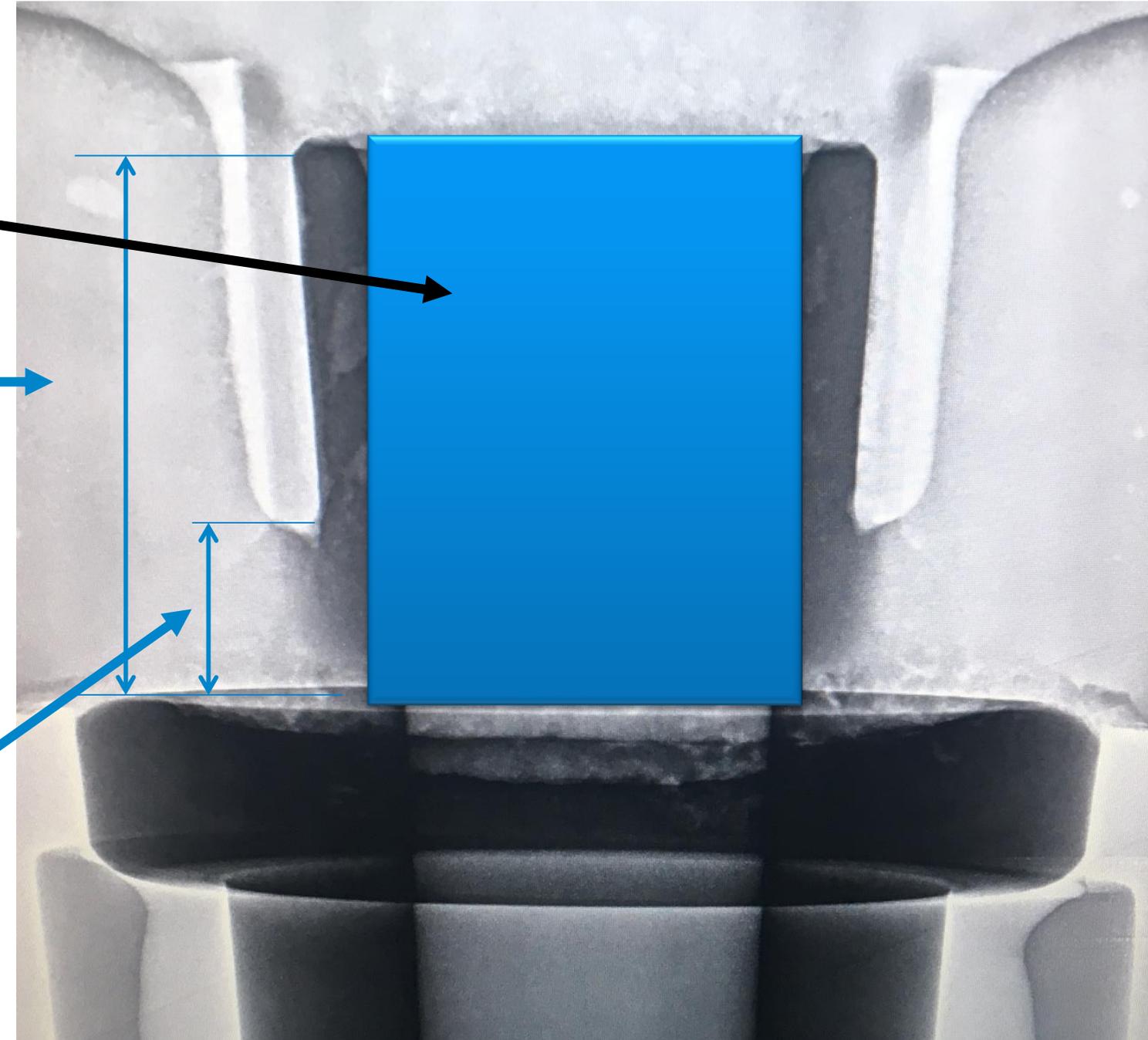
Fitting brazing length  
boundary sample

2018.12.10

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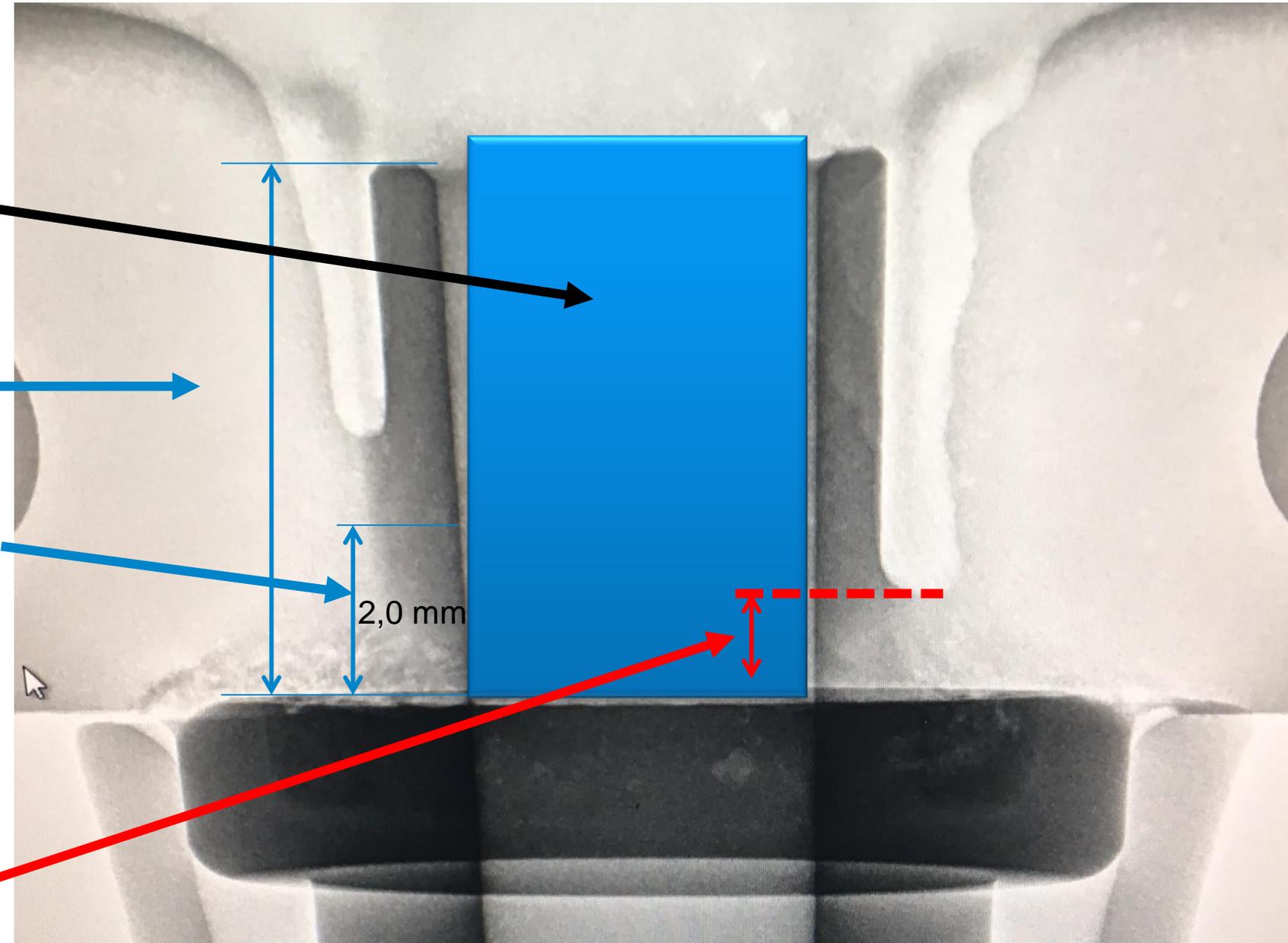
# Boundary sample - OK

- This area is not the scope of analysis
- Full length 6,22 mm
- Acceptable braze length is min. 30% of full length (>2,0 mm) on both sides



# Boundary sample - nOK

- This area is not the scope of analysis
- Full length 6,22 mm
- Acceptable braze length is min. 30% of full length (~2,0 mm) on both sides
- Not acceptable braze length <2,0 mm on one side





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